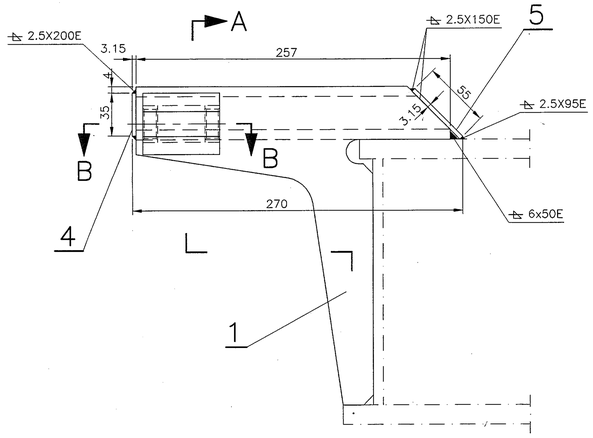
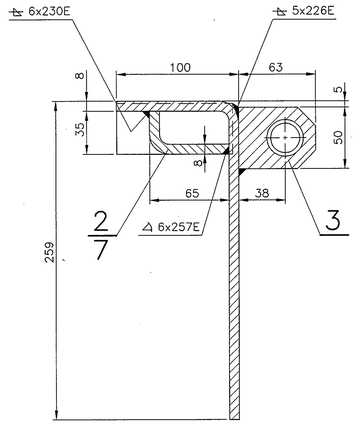
DMU/DPC$_5$-0-3-520

▽ ROUGH MACHINED	(01) ROUGH CLEANED	ALTERATIONS
▽▽ FINISH MACHINED	(18) CHAMFERED	
▽▽▽ FINE FINISH MACHINED	(RH) BURRS REMOVED	
	(66) FLAME CUT	

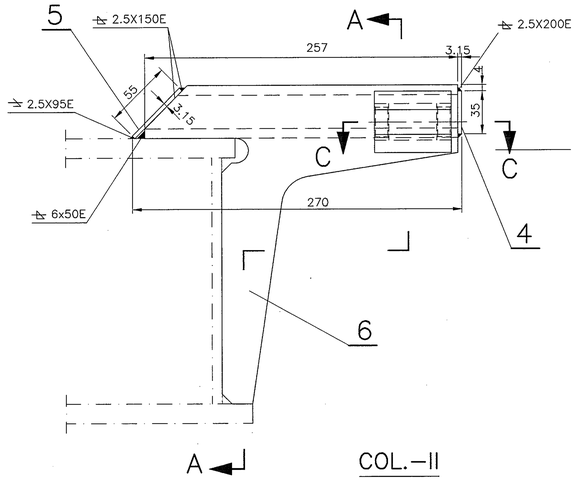


COL.–I

A

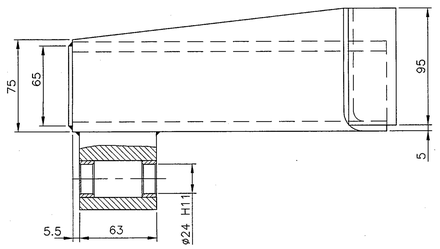


SECTION–AA

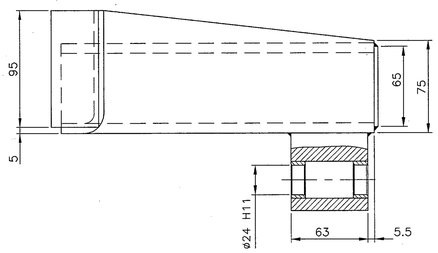


A

COL.–II



SECTION–BB

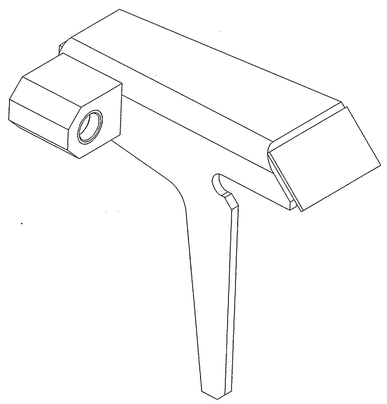


SECTION–CC

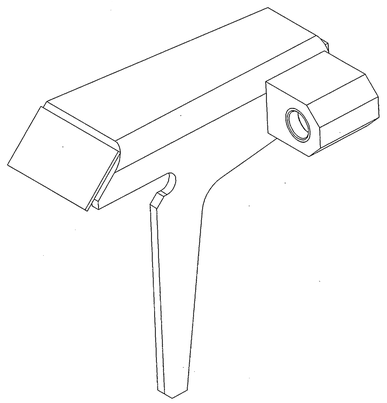
NOTE:

1. FOR UNTOLERANCED DIMENSIONS, REFER DRG. No. ICF/STD-9-0-001.
2. FINISHED COMPONENT SHALL BE THOROUGHLY CLEANED AND APPLIED WITH TWO COATS OF RED OXIDE ZINC CHROMATE PRIMER TO IS:2074/92 TO A DFT OF MINIMUM 35 MICRONS WITH SMOOTH & MATT FINISH.
3. ITEM–5 TO BE SUPPLIED LOOSE AND WELDED IN BOGIE FRAME STAGE.

No. OF ASSY. REQD. PER COACH		
COACH \ COLS.	COL–I	COL–I
☒ FOR ALL 20T AXLE BOGIES WITH AIR SPRINGS	4	4



COL.–I



COL.–II

ISOMETRIC VIEW

No. OF				DESCRIPTION & DIMENSIONS	ITEM	REF.DRG	MAT. & SPEC.	WEIGHT/UNIT	REMARKS
		1	–	ANGLE	7	EMU/M 0-3-072		1.342 Kg	ITEM–1
		1	–	BRACKET	6	DMU/DPC5 0-3-519		2.446 Kg	ITEM–2
		1	1	CLOSING PLATE	5	EMU/M 0-3-068		0.129 kg	ITEM–1
		1	1	CLOSING PLATE	4	EMU/M 0-3-067		0.056 Kg	ITEM–1
		1	1	BOSS COMPLETE	3	EMU/M 0-3-066		1.189 kg	COL.–I
		–	1	ANGLE	2	EMU/M 0-3-065		1.342 Kg	ITEM–1
		–	1	BRACKET	1	DMU/DPC5 0-3-519		2.446 Kg	ITEM–1

IV III II I — GROUP: BOGIE FRAME ARRGT. (0–3)

SUPERSEDED BY:

SUPERSEDES:

BRAKE BLOCK HANGER BRACKET

FOR 20T AXLE BOGIES WITH AIRSPRINGS

SCALE	SSE/D	
1:2.5	CHD	
	CAD	M.Sabapathynathan
	DRN	
ALT		

CAD FILE: C:\MD-CAD\199\0-3\520----00.DWG

INTEGRAL COACH FACTORY CHENNAI – 600 038

DATA CODE 199 — INDIAN RAILWAY STANDARDS — SHEET 1 OF 1

DMU/DPC$_5$-0-3-520

AC/DC EMU/M2-0-3-201
DMU/DPC5-0-3-501
ASSEMBLY DRAWINGS

PER ASSY ☒ ☒

ALT	DATE OF LATEST ALT.	DATE OF FIRST ISSUE	Dy.CME/D	AME/D
		30.6.05		

FORM IR A1 840 x 600